

RAL colours and Delta E limits




GRANTING OF THE QUALICOAT APPROVAL (CLASS 1, CLASS 1.5 and CLASS 2 ORGANIC COATINGS)

Basic colours for standard approvals		Extension to metallic colours	
RAL 9010 pure white	2	RAL 9006 White aluminium	2
RAL 5010 Gentian blue	4	RAL 9007 Grey aluminium	2
RAL 3005 Wine red	4		

GRANTING OF THE QUALICOAT APPROVAL FOR CLASS 3 ORGANIC COATINGS

Basic colours for standard approvals (LIGHT)		Basic colours for standard approvals (MEDIUM)		Basic colours for standard approvals (DARK)	
RAL 1015 Light ivory	3.0	RAL 5012 Light blue	5.0	RAL 7016 Anthracite grey	4.0
RAL 7035 Light grey	3.0	RAL 7040 Window grey	4.0	RAL 8019 Grey brown	4.0
RAL 9010 pure white	3.0	RAL 8024 Beige brown	4.0	RAL 9005 Jet black	5.0



**NEW PROCEDURE FOR CLASS 3
FROM 1 SEPTEMBER 2017**

**Approval by lightness category according
to the 15th Edition of the QUALICOAT
Specifications (section 4.1.4)**

GRANTING OF SPECIAL APPROVALS OR EXTENSIONS

Basic colours for sublimation only		Extension for sublimation technology		Extension for Powder on Powder technology	
BEIGE	2	BEIGE	2	RAL 8011 (BASE)	4
BROWN	4	BROWN	4	RAL 8017 (TOPCOAT)	3
				for decoration WALNUT	