

<b>Subject:</b>	<b>THICKNESS REQUIREMENTS FOR 3 TESTS (IMPACT, BENDING AND CUPPING)</b>
<b>Proposal:</b>	<b>“Powders” Working Group</b> (10 June 2010)
<b>QUALICOAT resolution:</b>	<b>TC/EC Meeting held on 23 June 2010</b> <i>(ratified on 4 November 2010)</i>
<b>Date of application:</b>	<b>1 January 2011</b>
<b>Amendments to the Specifications:</b>	One sentence deleted and new text added in sections 2.6, 2.7 and 2.8
<p><b>2.6 Cupping test</b></p> <p>[...]</p> <p><del>To be indicative the test must be performed on a coating with a thickness approximating the minimum required.</del></p> <p>[...]</p> <p>In case of a negative result, the test shall be repeated on a panel coated with a thickness of</p> <ul style="list-style-type: none"> <li>• Class 1 and 2: 60 to 70 µm</li> <li>• Class 3: 50 to 60 µm</li> </ul>	
<p><b>2.7 Bend test</b></p> <p>[...]</p> <p><del>To be indicative the test must be performed on a coating with a thickness approximating the minimum required.</del></p> <p>[...]</p> <p>In case of a negative result, the test shall be repeated on a panel coated with a thickness of</p> <ul style="list-style-type: none"> <li>• Class 1 and 2: 60 to 70 µm</li> <li>• Class 3: 50 to 60 µm</li> </ul>	
<p><b>2.8 Impact test</b></p> <p>[...]</p> <p><del>To be indicative the test must be performed on a coating with a thickness approximating the minimum required.</del></p> <p>[...]</p> <p>In case of a negative result, the test shall be repeated on a panel coated with a thickness of</p> <ul style="list-style-type: none"> <li>• Class 1 and 2: 60 to 70 µm</li> <li>• Class 3: 50 to 60 µm</li> </ul>	