

Subject:	DAILY CONTROL OF ETCHING DEGREE DURING SEASIDE PRODUCTION
Proposal:	“Pretreatment” Working Group (12 March 2010) The frequency of measurement of etching degree specified in in-house control for SEASIDE is not sufficient. Proposal: daily control
QUALICOAT resolution:	TC/EC Meeting held on 23 June 2010 (ratified on 4 November 2010)
Date of application:	1 January 2011
Amendments to the Specifications:	Paragraph 6.2.1 and Table 6.5

6.2.1 Testing the etching degree

The degree of aluminium removal during etching must be measured at least once a week using the method described in section 3.2.1 on sections made of alloy AA 6060 or AA 6063.

If a licence has the endorsement «SEASIDE», the coater must check the etching degree at least **once a day** during SEASIDE production.

[...]

6.5 Table summarising the specifications for In-House Control

Object tested		Minimum frequency	Results to be recorded in:
Pre-treatment baths, degreasing, pickling, chromating, rinsing	Chem. parameters	Once a day (24 hours) per bath	Chart or register
	Temperature	Once a day (24 hours) per bath	Chart or register
Conductivity of the water		Once a day (24 hours)	Chart or register
Temperature of pre-treatment and rinsing baths		Once a day (24 hours) per bath	Chart or register
Etching degree		Once a week Once a day (only for SEASIDE)	Chart or register

[...]