

Subject:	STOVING CONDITIONS (in-house control)
Proposal:	QUALISURFAL
QUALICOAT resolution:	Meeting in November 2006 (ratified on 21 June 2007)
Date of application:	July 2007
Amendments to the Specifications:	Paragraph 6.2.3 and table 6.5

6.2.3 Testing the stoving conditions

The stoving conditions according to section 3.4 must be tested **at least**:

- twice in every 24 hours: the displayed temperature must be recorded
- once a week: a stoving curve must be made on profiles

The results of these tests should be recorded and retained and the stoving curves classified on some record (register) readily accessible to the inspector.

6.5 Table summarising the specifications for In-House Control

Object tested	Minimum frequency	Results to be recorded in:
Stoving conditions	Twice a day: record the displayed temperature Once a week: make 1 stoving curve on profiles	Chart or register